

Xerox® Phaser® 6020/6022 and  
Xerox® WorkCentre® 6025/6027  
A4  
Colour Printer and  
Colour Multifunction Printer



## Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer

Convenient, high performance colour printing.



# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer

**Workloads are demanding – time is limited.** The compact Phaser® 6020/6022 and WorkCentre® 6025/6027 excel in small office environments where high-impact colour, speed and ease of use give your team the opportunity to focus on what's important. Your business.

## High performance.

- **Plenty of power.** Our powerful 525 MHz processor and generous amount of standard memory handle your daily workload with ease, including pages full of graphics, photos and charts.
- **Superior image quality.** The 1200 x 2400 dpi enhanced image quality delivered by the Hi-Q LED print engine provides high resolution colour printing with precise image alignment and fantastic detail.
- **Colour your way.** Last minute colour adjustments are simple for both the expert and novice user with powerful, easy-to-use controls in the Xerox printer driver.
- **Accomplish more and spend less time waiting.** The Phaser 6022 / WorkCentre 6027 feature a print speed of 18 ppm in colour and black and white. The Phaser 6020 / WorkCentre 6025 feature a print speed of 10 ppm colour and 12 ppm in black and white. All four devices provide colour prints in less than 19 seconds.

## Everyday work made easier.

- **Print from anywhere.** Connect without the need for network cabling with standard built-in Wi-Fi, featuring one touch set-up. Simply press the WPS (Wi-Fi Protected Set-up) button on the device, then the WPS button on your Wi-Fi enabled router, and then work and print from anywhere.
- **Connectivity simplified.** With Wi-Fi Direct, mobile phones, tablets and laptop computers can make a secure connection directly to the printer or multifunction printer even if you don't have an existing wireless network.
- **Streamline processes.** Powerful features simplify tasks for small work teams including the Paper Set-up Navigator, taking the guesswork out of printing on custom paper sizes and types from plain office paper to envelopes and labels.
- **Mobile Printing.** Stay mobile with built-in support for Apple® AirPrint and Mopria® Print Service. Print emails, photos and important office documents directly from your Apple or Android smartphone or tablet.

## Consistently reliable results.

- **Unrivalled print technology.** The proven Hi-Q LED print engine is the same advanced component found in many of our higher-end devices used by graphic designers.
- **Xerox® EA Toner.** Developed to provide bright, detailed images, smooth graphics and sharp text with remarkable gloss and clarity – with a low fusing temperature to save energy.
- **Print efficiently.** Both the printer and multifunction printer use the same easy to replace toner cartridges. No need to purchase, store and replace additional supply items, simplifying operation and supplies management while minimising time spent changing parts.



Phaser 6020. Print.



Phaser 6022. Print.

**High impact. Affordable price.** The WorkCentre® 6025 and WorkCentre® 6027 get the work done efficiently. These compact devices combine several office machines into a single, cost-effective colour multifunction printer that produces professional materials with outstanding quality.

- 1 The large intuitive 4.3 in. colour touchscreen user interface (WorkCentre 6027) makes complicated tasks simple while the easy to use 4-line user interface (WorkCentre 6025) facilitates easy navigation.
- 2 Built-in wireless networking allows the device to be placed anywhere in the office, and you can access the Wi-Fi install wizard directly from the user interface to connect to your wireless network quickly and easily.
- 3 Save time copying and scanning multiple page documents with the 15-sheet Automatic Document Feeder.\*
- 4 Scanning quickly converts paper into electronic documents that can be saved to a location on your network or sent directly to email recipients, with resolution up to 600 x 600 dpi, in colour or greyscale.
- 5 Copy features include ID card copy, lighten/darken, reduce/enlarge, auto background suppression, collation and many others.
- 6 The front side USB port allows users to print from or scan to any standard portable USB memory device.
- 7 Packed with the most common fax capabilities at a speed of 33.6 Kbps.\*



\* Available only on the WorkCentre 6027.

**WorkCentre 6025/6027.** Copy. Print. Scan. Fax.\* Email.

### Phaser 6020/6022 Quick Facts

- 1200 x 2400 dpi enhanced image quality
- Robust duty cycle of up to 30,000 pages per month
- PANTONE® Colour calibrated solid-colour simulations

#### WxDxH:

**Phaser 6020:** 394 x 304 x 234 mm

**Phaser 6022:** 397 x 398 x 246 mm

#### Weight:

**Phaser 6020:** 10.9 kg

**Phaser 6022:** 12.4 kg



### WorkCentre 6025/6027 Quick Facts

- Copy at 600 x 600 dpi; Print at 1200 x 2400 dpi enhanced image quality
- PANTONE® Colour calibrated solid-colour simulations

#### WxDxH:

**WorkCentre 6025:** 410 x 389 x 318 mm

**WorkCentre 6027:** 410 x 439 x 388 mm

#### Weight:

**WorkCentre 6025:** 14.5 kg

**WorkCentre 6027:** 16.9 kg

Device Specifications	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Speed	Up to 10 ppm colour / 12 ppm black and white	Up to 18 ppm colour / 18 ppm black and white	Up to 10 ppm colour / 12 ppm black and white	Up to 18 ppm colour / 18 ppm black and white
Duty Cycle <sup>1</sup>	Up to 30,000 pages / month			
Processor / Memory	525 MHz / 128 MB	525 MHz / 256 MB	525 MHz / 256 MB	525 MHz / 512 MB
Connectivity	Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	10/100Base-TX Ethernet, Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0	10/100Base-TX Ethernet, Wi-Fi b/g/n, Wi-Fi Direct, High speed USB 2.0
<b>Print and Copy</b>			<b>Print:</b> Up to 1200 x 2400 dpi enhanced image quality; <b>Copy:</b> Up to 600 x 600 dpi	
Resolution	<b>Print:</b> Up to 1200 x 2400 dpi enhanced image quality			
First-print-out Time	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white
First-copy-out Time	NA		As fast as 40 seconds colour / 24 seconds black and white	As fast as 30 seconds colour / 20 seconds black and white
Page Description Languages	GDI	PostScript 3 compatible, PCL® 5c, 6, PDF Direct	GDI	PostScript 3 compatible, PCL® 5c, 6, PDF Direct
Print Features	Image Options (Standard, Photos, Presentation, Design, POP), Colour Balance Adjust, PANTONE® Colour Calibrated Solid-colour Simulations, Auto Screening (Standard, Fineness, Gradation), N-up, Custom Page Sizes, Fit to Page, Scaling, Reduce/Enlarge, Draft Mode, Collation, Bidirectional Print Drivers, Job Monitoring			
Mobile Printing	Apple® AirPrint, Xerox® PrintBack, Google Cloud Print (Phaser 6022 and WorkCentre 6027), Mopria® Print Service Plug-in <sup>2</sup>			
<b>Scan</b>	NA		Scan to Network Computer (SMB/ FTP), Scan to Email, WSD, Application (TWAIN USB/Network), WIA (USB/WSD Scan), Mac 10.6 or later (USB/Network/MacICA), USB	
Destinations			200 dpi, 300dpi, 400dpi, 600dpi, 1200 dpi (TWAIN only) resolution, Colour, Black and White, Greyscale, Image-only PDF/Multi-Page TIFF /Single-page TIFF/ JPEG	
Features				
<b>Fax</b>	NA		33.6 Kbps with MH/MR/MMR/JBIG/ 1-bit compression, Auto redial, Auto reduction, Address book (Up to 99 address entries), Group faxing, Delay send, Cover page, Secure fax receive, Junk Fax Filter, Fax forward (fax/email/ server via SMB/FTP)	
Walk-Up Fax Features <sup>3</sup>				
<b>Security</b>	Standard	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, WEP(64/128 bit), WPA2-PSK (AES), and WPA/ WPA2-PSK (Mixed Mode)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, SNMP v3, IPsec, WEP(64/128 bit), WPA2-PSK (AES), and WPA/WPA2-PSK (Mixed Mode)	Secure HTTPS (SSL/TLS), Secure IPP, SSL, IP Filtering, IPv6, WEP(64/128 bit), WPA2-PSK (AES), and WPA/ WPA2-PSK (Mixed Mode), Network Address Book Authentication (LDAP, Windows Kerberos)
<b>Paper Input</b>	Standard	NA	<b>Platen</b>	<b>Automatic Document Feeder (ADF):</b> 15 sheets; Custom sizes: 148 x 210 mm to 216 x 356 mm
			<b>Bypass Tray:</b> Up to 10 sheets; Custom sizes: 76 x 127 mm to 216 x 356 mm	NA
		<b>Main Tray:</b> Up to 150 sheets; Custom sizes: 76 x 127 mm to 216 x 356 mm		
<b>Paper Output</b>	100 sheets			
<b>Warranty</b>	One-year onsite warranty			

<sup>1</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis; <sup>2</sup> May require firmware upgrade; <sup>3</sup> Requires analogue phone line.

#### Device Management

Xerox® CentreWare® Internet Services, Xerox® Device Manager, Xerox® PrintingScout® Software, Apple® Bonjour

#### Print Drivers

Microsoft® Windows® 7, 8, 8.1, XP (Windows v3 driver only), 2003 Server, 2008 Server, 2012 Server, Vista; Mac OS® 10.5 and above; Red Hat® Enterprise 4, 5; Fedora® Core 15-17; SUSE® 11, 12, Ubuntu®

#### Font Capability

Phaser 6020 / WorkCentre 6025: NA; Phaser 6022 / WorkCentre 6027: 81 PostScript fonts; 81 PCL fonts

#### Media Handling

Automatic Document Feeder: 60-105 gsm; Bypass Tray: 60 to 163 gsm (WorkCentre 6025); Main Tray: 60 to 163 gsm

#### Media Types

Plain, Bond, Lightweight Card Stock, Lightweight Glossy Card Stock, Envelopes, Labels, Recycled, Plain-Reloaded, Bond-Reloaded, Lightweight Card Stock Reloaded, Lightweight Glossy Card Stock Reloaded, Recycled-Reloaded

#### Operating Environment

Temperature: 10° to 32°C; Humidity: 10% to 85%; Sound Pressure: Printing: 49.1 dB(A) or less, Standby: 21.9 dB(A) or less; Warm-up time (from power save): less than 35 seconds

#### Electrical

Power: 220-240 VAC, 50/60 Hz, 5A; Phaser 6020/6022: Continuous Printing (average): 220/340 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less; WorkCentre 6025/6027: Continuous Printing (average): 220/330 watts; Standby Mode: 45 watts or less; Low Power Mode: 10 watts or less; Sleep Mode: 3.5 watts or less

#### Dimensions (W x D x H)

Phaser 6020: 394 x 304 x 234 mm; Weight: 10.9 kg; Phaser 6022: 397 x 398 x 246 mm; Weight: 12.4 kg; WorkCentre 6025: 410 x 389 x 318 mm; Weight: 14.5 kg; WorkCentre 6027: 410 x 439 x 388 mm; Weight: 16.9 kg

#### Regulatory Compliance/Certifications

CE Mark applicable to Directives 2006/95/EC, 2004/108/EC and 1995/5/EC, EN 60950-1:2006 2nd Edition / IEC 60950-1:2005 2nd Edition, RoHS Directive 2011/65/EU, WEEE Directive 2012/19/EU, ENERGY STAR® qualified. To view the latest list of certifications, go to [www.xerox.com/OfficeCertifications](http://www.xerox.com/OfficeCertifications)

#### What Comes in the Box

- Phaser 6020 Printer or Phaser 6022 Printer or WorkCentre 6025 Multifunction Printer or WorkCentre 6027 Multifunction Printer
- Toner Cartridge (500 page capacity\*)
- Quick Installation Guide, Quick Use Guide, Software and Documentation Disc
- Power Cable
- USB Cable

#### Supplies

Toner Cartridges\*:  
Black: 2,000 std. pages 106R02759  
Cyan: 1,000 std. pages 106R02756  
Magenta: 1,000 std. pages 106R02757  
Yellow: 1,000 std. pages 106R02758

\* Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

For more information, visit us at [www.xerox.com/office](http://www.xerox.com/office)

